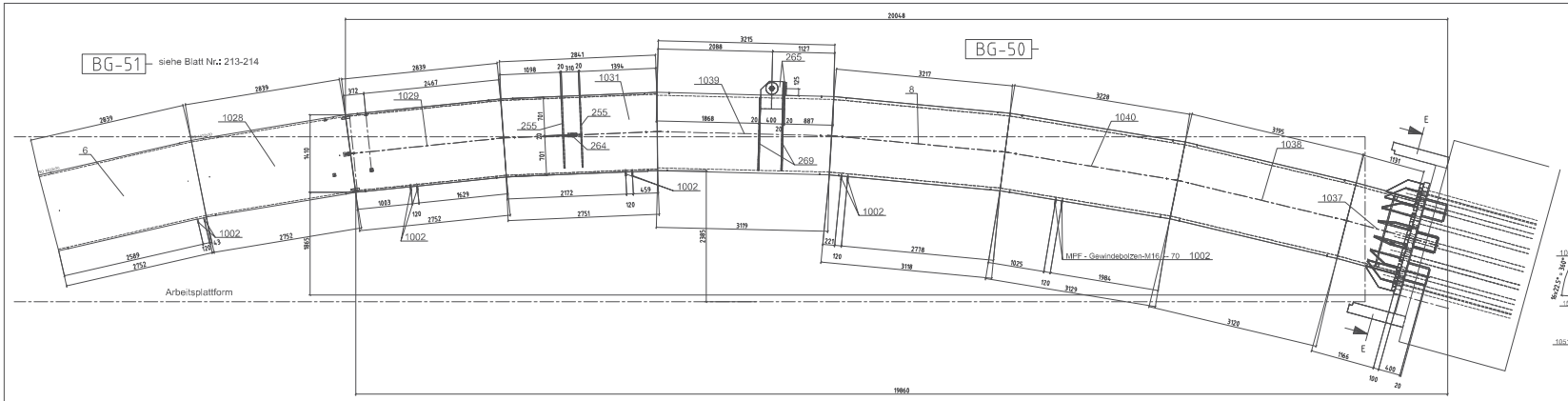

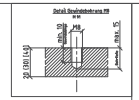

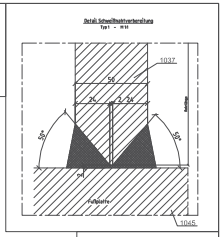

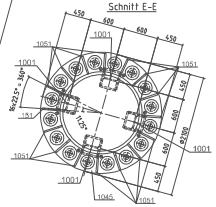

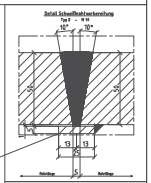

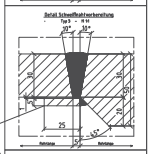

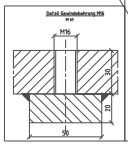

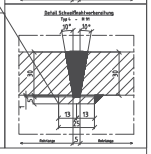

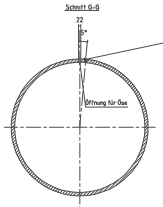

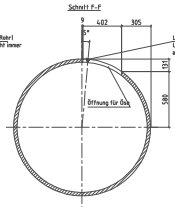

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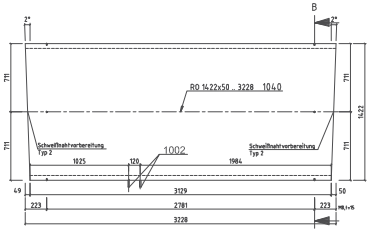
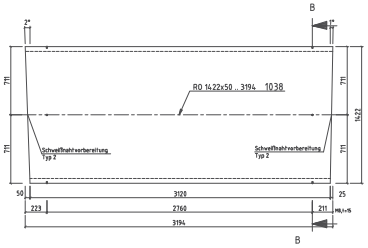
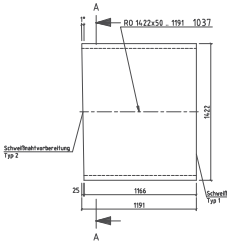
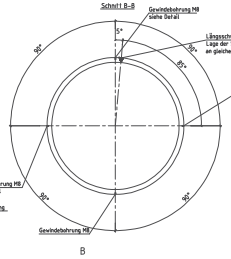
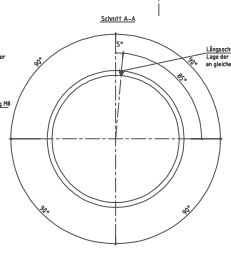
Pos. 1037 in StÜLi zu Blatt 210 hinzugefügt

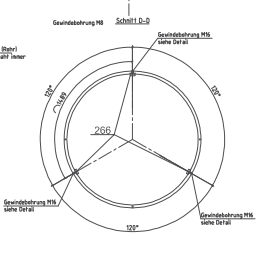


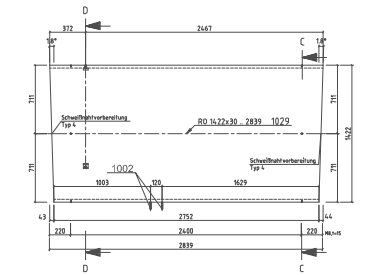


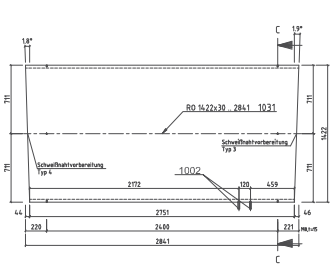


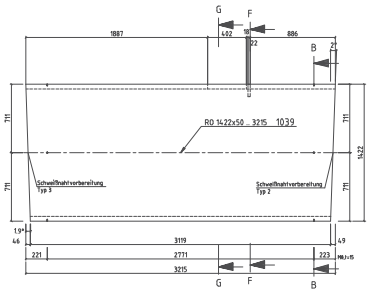


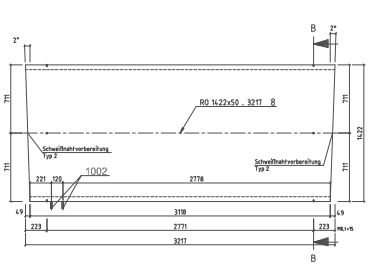


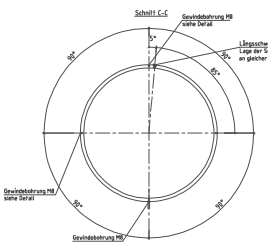












Fußpunkt siehe Beiblatt Nr. 210
siehe Beiblatt Nr. 212

Anstrich:

1.	Strahlen 2,5		nach DIN EN ISO 12944 T4
2.	Grundanstrich	80µm	Zinnlaubfarbe (Epoxidharz Basis)
3.	1. Zwischenbeschichtung	80µm	2-komp. Eisenglimmerfarbe
4.	2. Zwischenbeschichtung	80µm	2-komp. Eisenglimmerfarbe
5.	Deckbeschichtung	80µm	2-komp. Eisenglimmerfarbe DB 703

Material = S355J2+N
EN 10025-2
mit EN 10204 / 3.1
ab 10mm Blech = USP
über 30mm Blech = AUBI

Achtung Werkstatt:
Fußpunkt Nord nach dem schweißen,
Fußpunkt spannungsarmglühen

Horizontalobservatorium
Baugruppe 50

Maurer Söhne

Maßstab 1:15	Auftrag-Nr. 103701
Blatt-Nr.	211
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